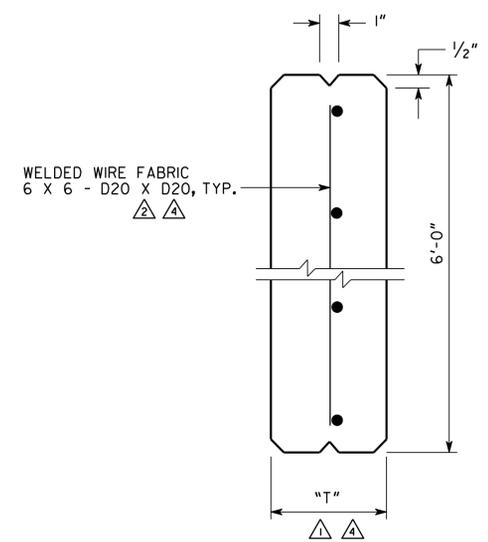


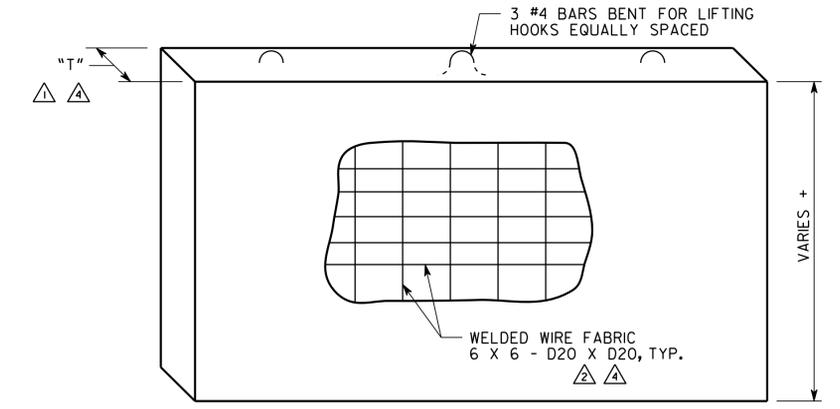
**GENERAL NOTES**

- PANELS MAY BE TRANSPORTED VERTICALLY OR HORIZONTALLY. IF TRANSPORTED HORIZONTALLY EACH PANEL MUST BE SUPPORTED AT ITS 1/4 POINTS AT ALL TIMES. ONCE VERTICAL THE PANELS REQUIRE NO ADDITIONAL SUPPORT.
- IF TEMPORARY #4 LIFTING HOOKS ARE USED, THEY SHALL BE PLACED AT 1/4 POINTS VERTICALLY. LIFTING HOOKS SHALL BE BURNED OFF AND PANEL REPAIRED WITH EPOXY GROUT AFTER INSTALLATION.
- SEE SPECIFICATIONS AND SPECIAL PROVISIONS FOR ADDITIONAL INFORMATION.
- CONCRETE PANELS WILL HAVE SURFACE FINISH AND A GRAFFITI PROTECTION SYSTEM ACCORDING TO THE GEORGIA STANDARD SPECIFICATIONS SECTION 624, CURRENT EDITION AND SUPPLEMENTS THERETO.
- FABRICATOR RESPONSIBLE FOR ANY ADDITIONAL REINFORCEMENT NECESSARY FOR STORAGE, SHIPPING AND HANDLING.
- PILES, VERTICAL AND HORIZONTAL SUPPORT PLATES AND WALL PANEL CLIPS SHALL BE GALVANIZED AFTER ALL FABRICATION IS COMPLETE.
- SEE SHEET N-2 FOR PANEL EMBEDMENT DETAILS WHEN PANELS ARE INSTALLED BEHIND SIDE BARRIERS. WALL PANELS SHALL BE PLACED A MINIMUM OF 6" INTO THE BERM / EXISTING GROUND IF NO SIDE BARRIER PROTECTION DEVICE IS UTILIZED.

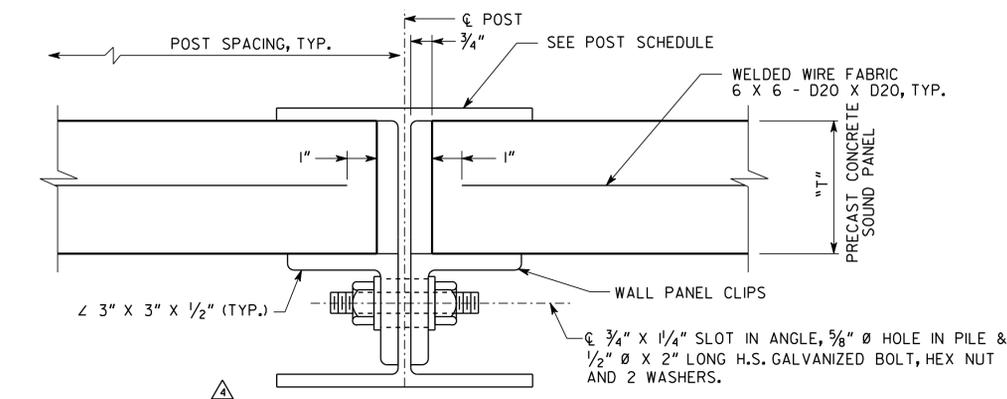


**TYPICAL SECTION THRU SOUND BARRIER PANEL**  
(PRECAST CONCRETE PANEL)

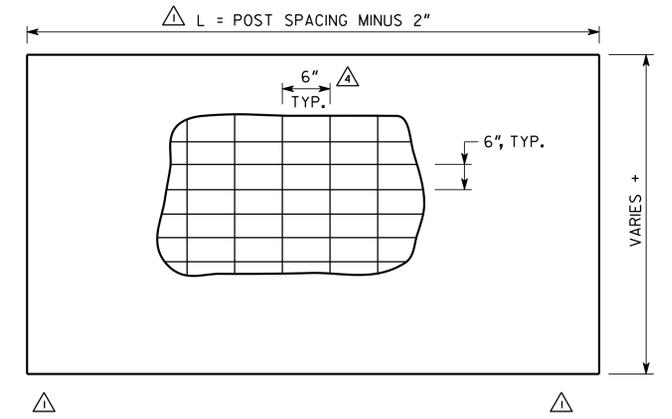
"T" = 4" UP TO 10'-0" PILE SPACING  
5" UP TO 15'-0" PILE SPACING  
6" UP TO 20'-0" PILE SPACING



**TYPICAL TOP SOUND BARRIER PANEL**

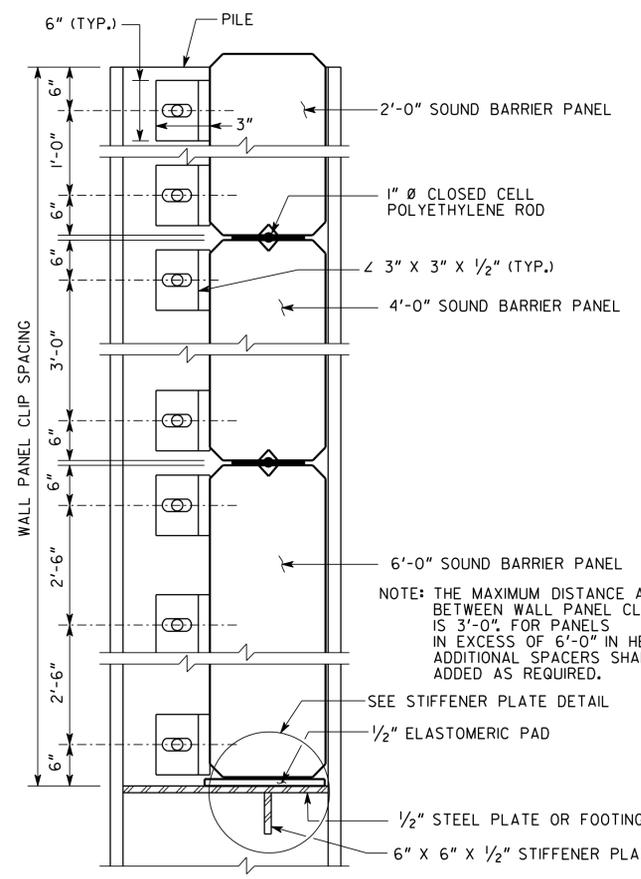


**TYPICAL CONNECTION AT POST**



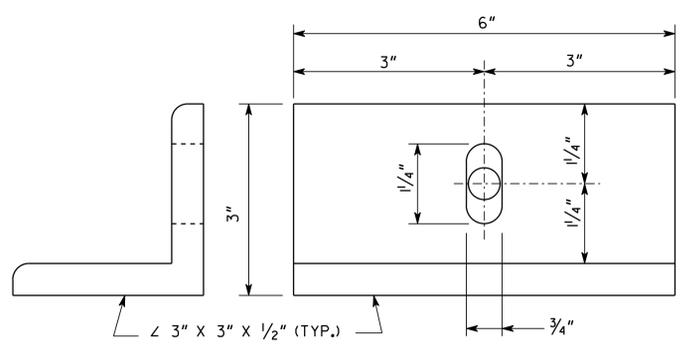
**TYPICAL BOTTOM SOUND BARRIER PANEL**

(+ PANEL HEIGHTS IN 2'-0" INCREMENTS WITH A MAXIMUM OF 6'-0")

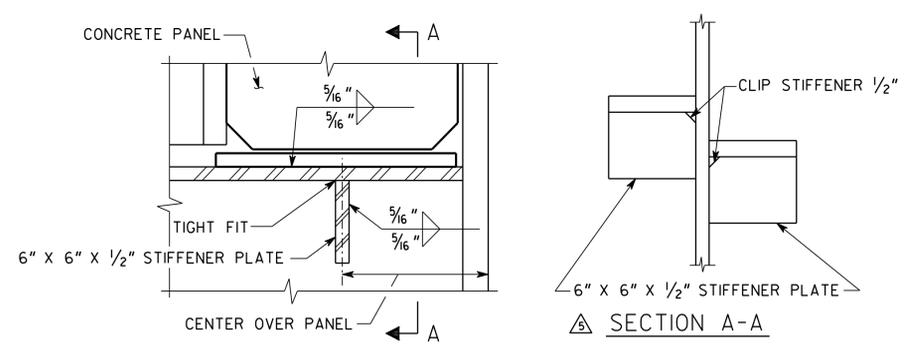


**TYPICAL CONNECTION JOINT HORIZ.**  
(FOR ALL PANELS)

NOTE: THE MAXIMUM DISTANCE ALLOWED BETWEEN WALL PANEL CLIPS IS 3'-0". FOR PANELS IN EXCESS OF 6'-0" IN HEIGHT, ADDITIONAL SPACERS SHALL BE ADDED AS REQUIRED.



**WALL PANEL CLIP DETAIL**



**DETAIL FOR STIFFENER PLATE**

DEPARTMENT OF TRANSPORTATION STATE OF GEORGIA	
CONSTRUCTION DETAIL SOUND BARRIER TYPE C PRECAST CONCRETE PANELS	
NO SCALE <span style="float: right;">FEBRUARY 2008</span>	
REVISIONS BY DATE	NUMBER N-5