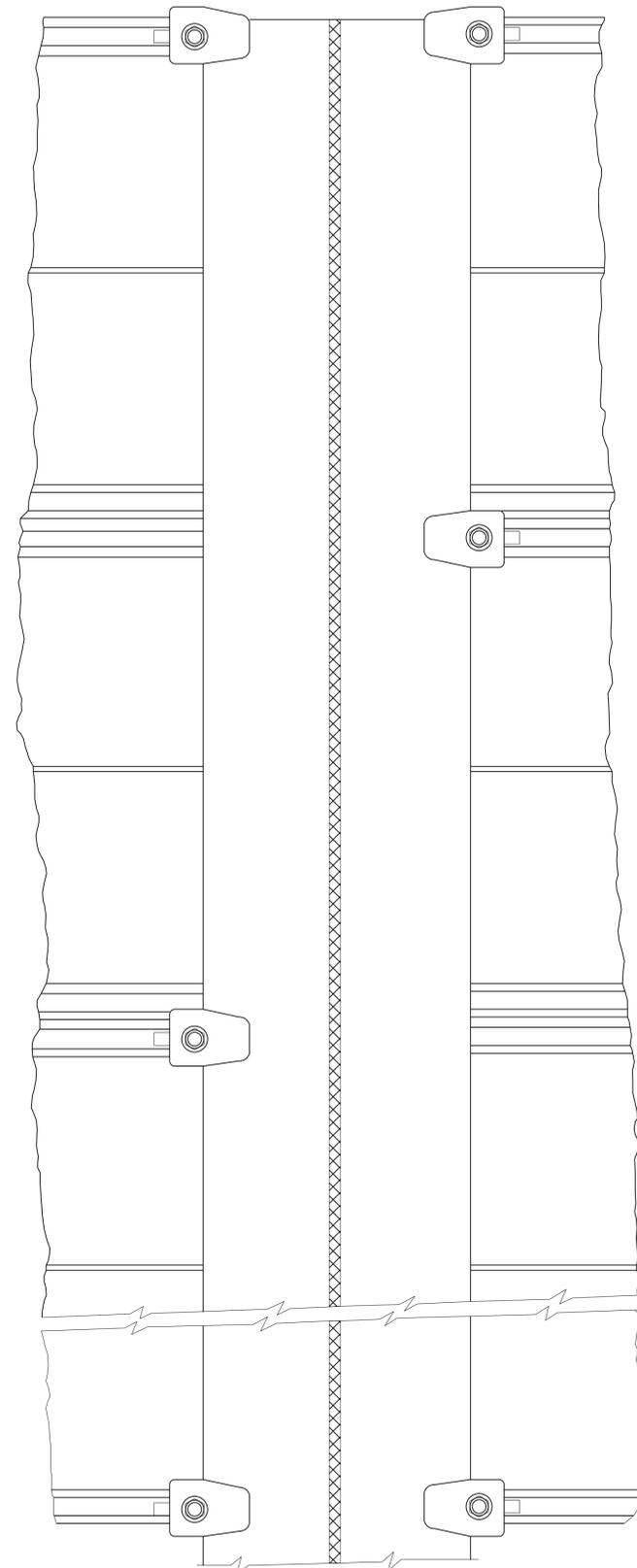
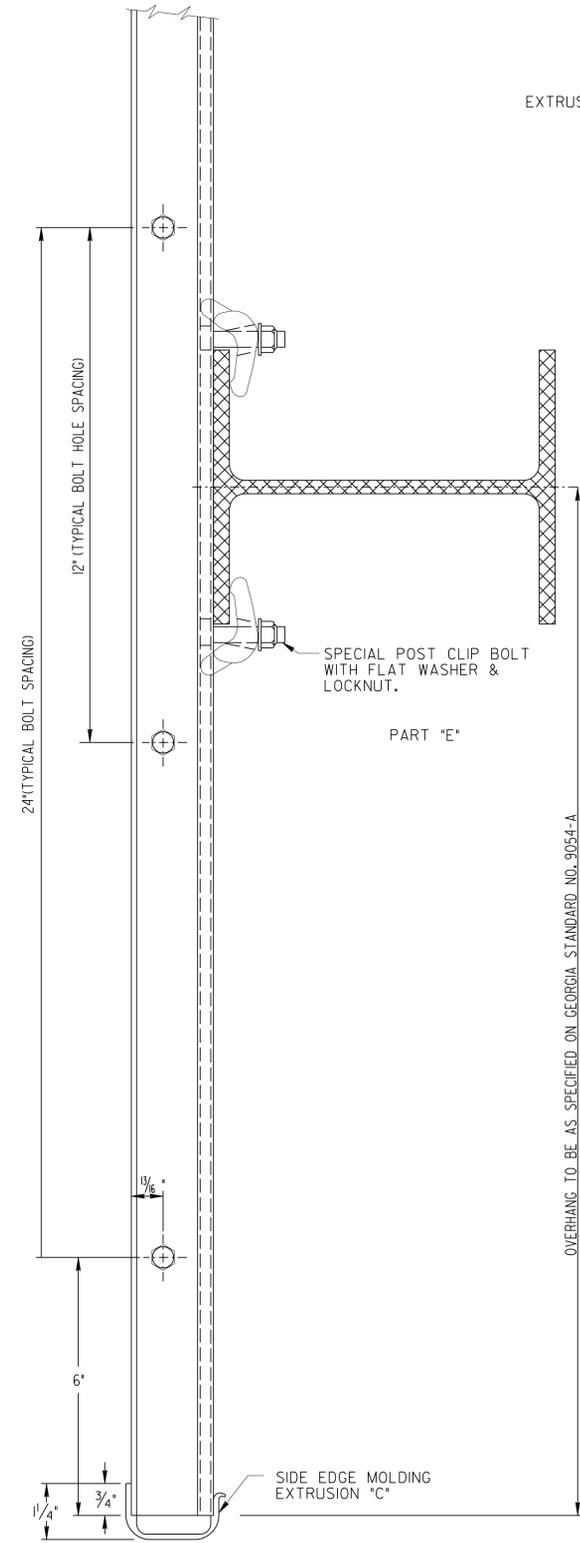


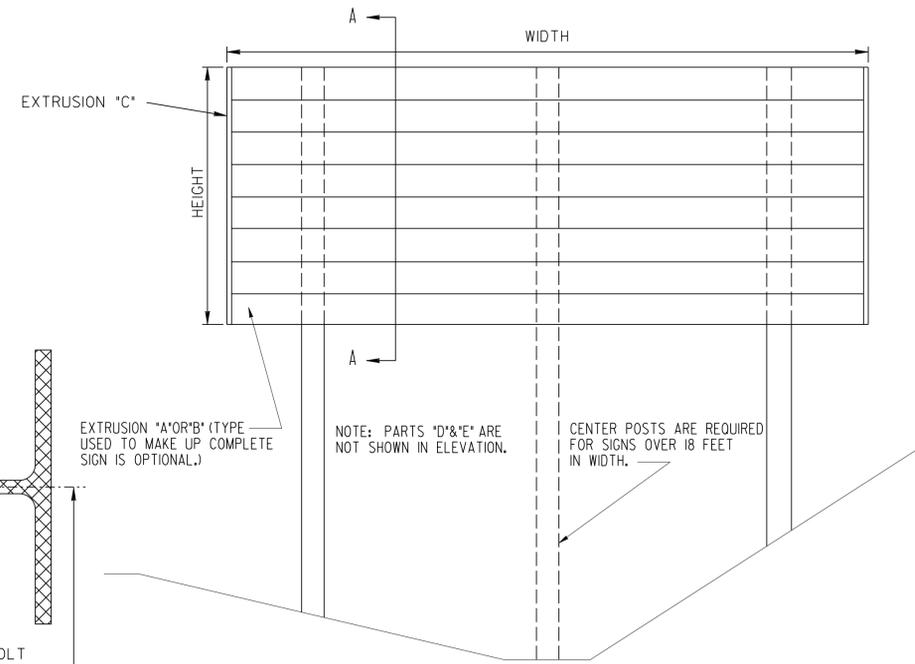
SECTION A-A



SECTION B-B



SECTION C-C



FRONT ELEVATION

FOR ERECTION AND FOUNDATION DETAILS ON SPECIAL ROADSIDE SIGNS REFER TO GEORGIA STANDARD NO. 9054-A, 9054-B, AND 9054-C.

GENERAL NOTES:

1. SPECIFICATIONS: GEORGIA STANDARD AND CURRENT EDITION, AND SUPPLEMENTS THERETO.
2. BOLTED EXTRUDED PANELS SHALL BE HORIZONTAL AND THE PANEL FACES SHALL BE FLUSH WITHIN COMMERCIAL EXTRUSION TOLERANCES AFTER ERECTION OF THE SIGN IS COMPLETE.
3. POST CLIPS SHALL BE PLACED AS SHOWN IN SECTION B-B DETAIL.
4. ALUMINUM LOCK NUTS SHALL BE TORQUED TO A MINIMUM OF 20 FOOT POUNDS.
5. SURFACE PREPARATION AND FABRICATION OF PANELS TO BE IN ACCORDANCE WITH THE SPECIFICATIONS.
6. ALL SIGN PARTS AND ACCESSORIES TO BE MADE OF ALUMINUM ALLOY.
7. WHERE SIGNS ARE TO BE ASSEMBLED AND MOUNTED ONE ABOVE THE OTHER, A TWO INCH MINIMUM AIR SPACE BETWEEN SIGNS IS REQUIRED.
8. THE LOCATION OF THE BOLTS CONNECTING THE EXTRUDED PANELS SHALL BE OFFSET ON ADJACENT PANELS.

OVERHANG TO BE AS SPECIFIED ON GEORGIA STANDARD NO. 9054-A

NOTE: FOR DETAILS ON EXTRUSIONS A,B,C, AND PARTS *D* & *E*, REFER TO GA. STANDARD NO. 9042.

		DEPARTMENT OF TRANSPORTATION STATE OF GEORGIA	
		STANDARD ASSEMBLY DETAILS ON ALUMINUM BOLTED EXTRUDED PANELS (FOR SPECIAL ROADSIDE SIGNS)	
NO SCALE			AUG., 1993
DES. 6-60 (SUBMITTED)	W.S.D.	STATE ROAD & AIRPORT DESIGN ENGR.	NUMBER 9041
REV. & REDR. 7-93 (APPROVED)		STATE HIGHWAY ENGINEER	