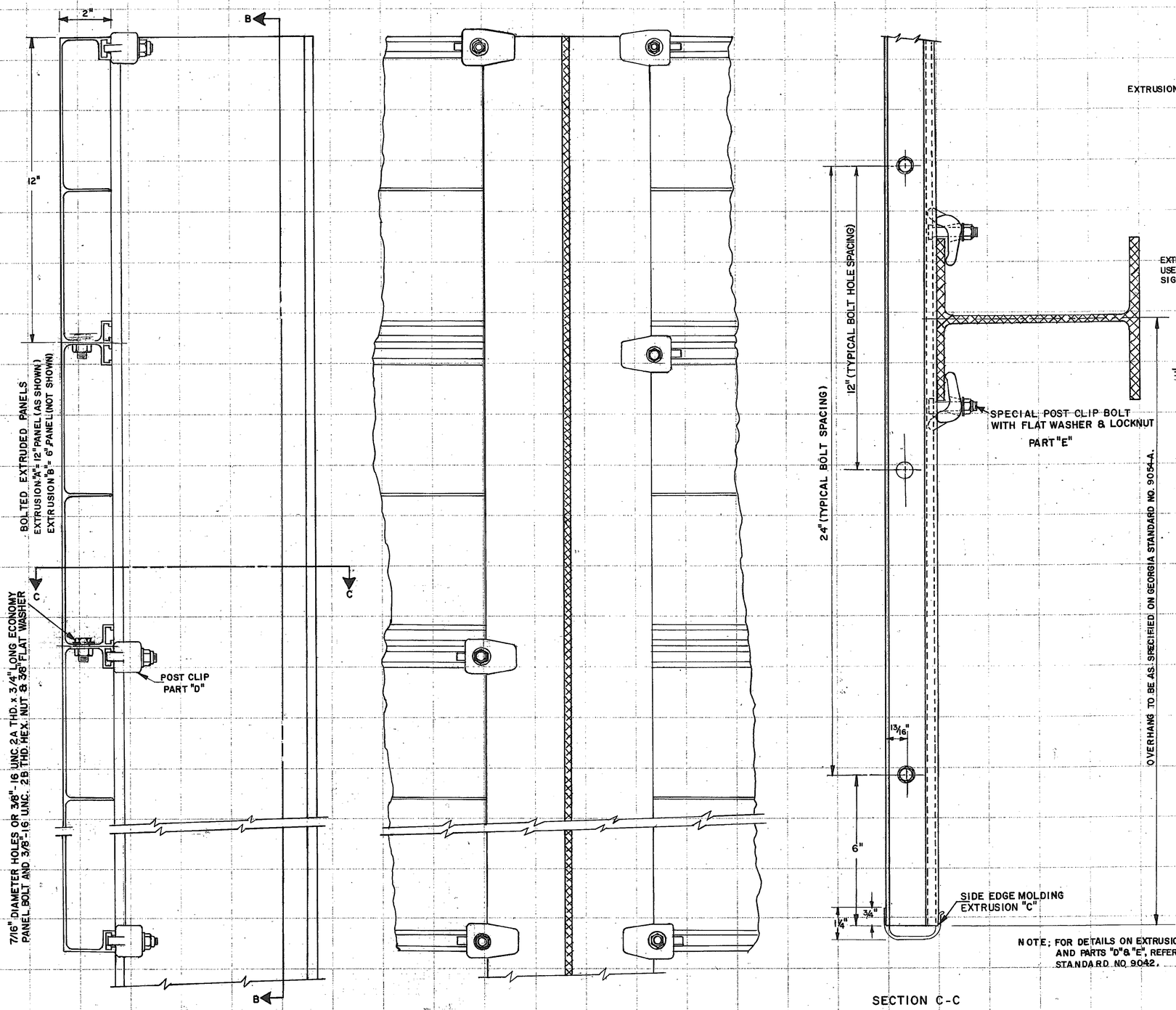
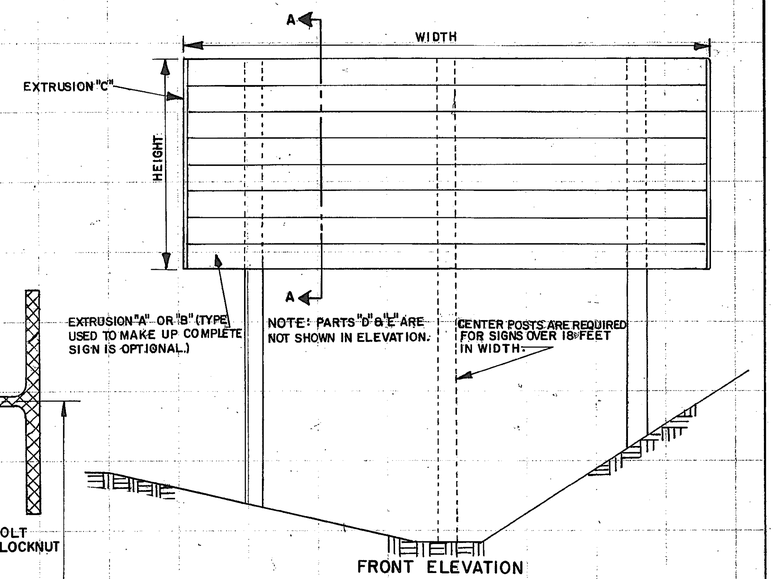
STATE	PROJECT NUMBER	SHEET NO.	TOTAL SHEETS
GA.	CSNHS-M003-00(340)	338	414



NOTE: FOR DETAILS ON EXTRUSIONS A, B, C, AND PARTS "D" & "E", REFER TO GA. STANDARD NO. 9042.



FOR ERECTION AND FOUNDATION DETAILS ON SPECIAL ROADSIDE SIGNS, REFER TO GEORGIA STANDARDS 9054-A, 9054-B, AND 9054-C.

GENERAL NOTES:

1. SPECIFICATIONS: GEORGIA STANDARD, CURRENT EDITION, AND SUPPLEMENTS THERETO.
2. BOLTED EXTRUDED PANELS SHALL BE HORIZONTAL AND THE PANEL FACES SHALL BE FLUSH WITHIN COMMERCIAL EXTRUSION TOLERANCES AFTER ERECTION OF THE SIGN IS COMPLETE.
3. POST CLIPS SHALL BE PLACED AS SHOWN IN SECTION B-B DETAIL.
4. ALUMINUM LOCK NUTS SHALL BE TORQUED TO A MINIMUM OF 20 FOOT POUNDS.
5. SURFACE PREPARATION AND FABRICATION OF PANELS TO BE IN ACCORDANCE WITH THE SPECIFICATIONS.
6. ALL SIGN PARTS AND ACCESSORIES TO BE MADE OF ALUMINUM ALLOY.
7. WHERE SIGNS ARE TO BE ASSEMBLED AND MOUNTED ONE ABOVE THE OTHER, A TWO INCH MINIMUM AIR SPACE BETWEEN SIGNS IS REQUIRED.
8. THE LOCATION OF THE BOLTS CONNECTING THE EXTRUDED PANELS SHALL BE OFFSET ON ADJACENT PANELS.

DATE	DEPARTMENT OF TRANSPORTATION STATE OF GEORGIA
REVISION	STANDARD ASSEMBLY DETAILS ON ALUMINUM BOLTED EXTRUDED PANELS (FOR SPECIAL ROADSIDE SIGNS)
	NO SCALE — AUG., 1993
BY	DES. 6-60 W.S.D. REV. & REDR. 7-93 — (SUBMITTED) Roland Hennings, STATE ROAD & AIRPORT DESIGN ENGR. — (APPROVED) Frank L. Danchetz, STATE HIGHWAY ENGINEER — NUMBER 9041

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