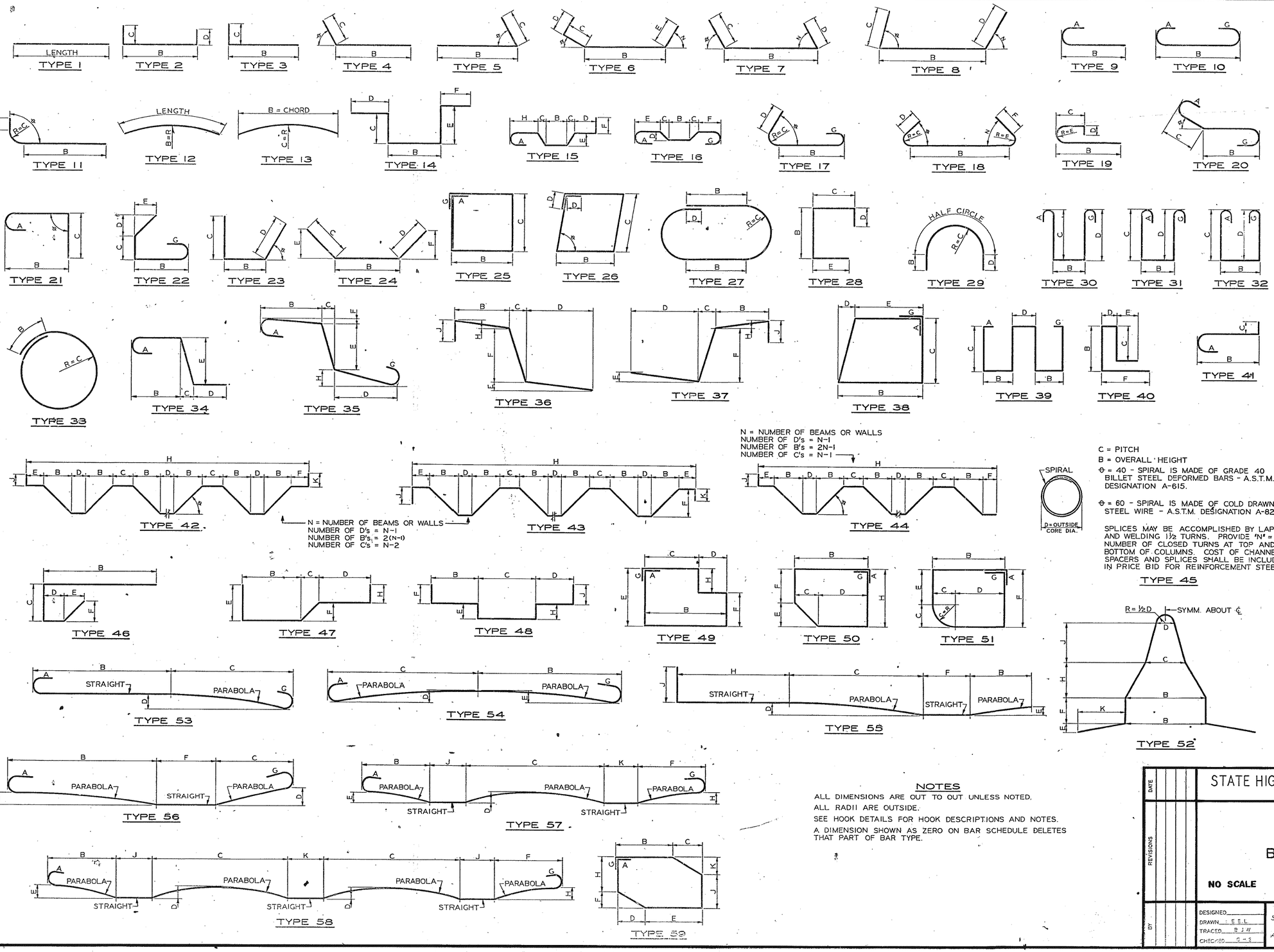
FED ROAD DIV. NO.	STATE	FED AID PROJ. NO.	STATE AID PROJ. NO.	FISCAL YEAR	SHEET NO.	TOTAL SHEETS
3	GA.				64	80



C = PITCH

B = OVERALL HEIGHT

θ = 40 - SPIRAL IS MADE OF GRADE 40 BILLET STEEL DEFORMED BARS - A.S.T.M. DESIGNATION A-615.

θ = 60 - SPIRAL IS MADE OF COLD DRAWN STEEL WIRE - A.S.T.M. DESIGNATION A-82.

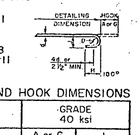
SPLICES MAY BE ACCOMPLISHED BY LAPPING AND WELDING 1½ TURNS. PROVIDE 'N' = TOTAL NUMBER OF CLOSED TURNS AT TOP AND BOTTOM OF COLUMNS. COST OF CHANNEL SPACERS AND SPLICES SHALL BE INCLUDED IN PRICE BID FOR REINFORCEMENT STEEL.

HOOK DETAILS

RECOMMENDED 180° HOOKS

GRADE 40 ksi
D = 5d for #3 through #11
D = 10d for #14 and #18

GRADES 50-60-75 ksi
D = 6d for #3 through #8
D = 8d for #9, #10, and #11
D = 10d for #14 and #18

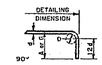


RECOMMENDED 180° END HOOK DIMENSIONS

BAR SIZE	GRADES 50-60-75 ksi		GRADE 40 ksi	
	A or G	J	A or G	J
#3	5	3	5	2¾
#4	6	4	6	3½
#5	7	5	7	4½
#6	8	6	8	5¼
#7	10	7	9	6¼
#8	11	8	10	7
#9	1-3	11¼	1-0	8
#10	1-5	1-0¾	1-1	9
#11	1-7	1-2¼	1-2	10
#14	2-2	1-8½	2-2	1-8½
#18	2-11	2-3	2-11	2-3
STYLE	1		2	

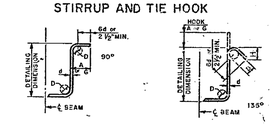
RECOMMENDED 90° END HOOK DIMENSIONS

ALL GRADES
D = 6d for #3 through #8
D = 8d for #9, #10, and #11
D = 10d for #14 and #18



BAR SIZE	HOOK A or G
#3	6
#4	8
#5	10
#6	1-0
#7	1-2
#8	1-4
#9	1-7
#10	1-10
#11	2-0
#14	2-7
#18	3-5
HOOK STYLE 3	

STIRRUP AND TIE HOOK



STIRRUPS
(TIES SIMILAR)

STIRRUP AND TIE HOOK DIMENSIONS
GRADES 40-50-60 ksi

BAR SIZE	D (in.)	90° HOOK	135° HOOK	
		HOOK A or G	HOOK A or G	H Approx.
#3	1½	4	4	2½
#4	2	4½	4½	3
#5	2½	6	5½	3¾
#6	3	6½	6½	4½
STYLE		4	5	

STYLE 6 = NO HOOK

HOOK STYLES DETAILED ON THIS SHEET ARE FOR ILLUSTRATION ONLY. ACTUAL HOOK STYLE FOR ANY PARTICULAR BAR WILL BE SHOWN UNDER A or G HEADING ON BAR SCHEDULE.

NOTES

ALL DIMENSIONS ARE OUT TO OUT UNLESS NOTED.
ALL RADII ARE OUTSIDE.
SEE HOOK DETAILS FOR HOOK DESCRIPTIONS AND NOTES.
A DIMENSION SHOWN AS ZERO ON BAR SCHEDULE DELETES THAT PART OF BAR TYPE.

DATE	REVISIONS	BY

STATE HIGHWAY DEPARTMENT OF GEORGIA
BRIDGE DIVISION

STANDARD BAR BENDING DETAILS

NO SCALE — AUGUST 1969

DESIGNED
DRAWN E.E.L.
TRACED B.J.W.
CHECKED C.-S.

SUBMITTED R. L. Chapman Jr. BRIDGE ENGINEER
APPROVED STATE HIGHWAY ENGINEER

NUMBER 3901