

DESIGN DATA

FABRICATOR NOTE: IMPORTANT—ALL FRICTION FUSE BOLTS SHALL BE TIGHTENED IN THE SHOP FOLLOWING A METHOD APPROVED BY THE ENGINEER. TIGHTENING SHALL BE TO SUCH A DEGREE AS TO OBTAIN THE FOLLOWING MINIMUM RESIDUAL TENSIONS IN EACH BOLT.

BOLT SIZE	MIN. RESIDUAL BOLT TENSION
1/2" φ	12,050 LBS.
3/8" φ	19,200 LBS.
3/4" φ	28,400 LBS.
7/8" φ	36,050 LBS.

POST SIZE	DIM.	BASE CONNECTION DATA TABLE										FUSE PLATE DATA TABLE										STUB POST DATA		
		BOLT SIZE & TORQUE	a	b	c	d	e	f	g	h	i	j	k	l	m	n	p	q	r	s	BOLT DIA.	STUB LENGTH	STUB PROJECTION	
S 3x5.7		1/2" φ X 2 1/2" TORQUE = 200' ##	SEE DETAIL										3 1/8"	1 1/2"	1 1/8"	2 3/8"	1 1/2"	3/8"	1/2"	3/8"	1/4"	1/2" φ	1'-6"	3 1/2"
S 4x7.7		3/8" φ X 2 1/2" TORQUE = 200' ##	SEE DETAIL										3 3/8"	2"	1 1/8"	4"	2 1/4"	3/8"	1/2"	3/8"	1/4"	1/2" φ	1'-6"	3 1/2"
W 6x9		3/8" φ X 2 1/2" TORQUE = 450' ##	5"	2"	1 1/4"	2 3/4"	1 1/8"	3/4"	1/2"	1/4"	1 1/32"	4 1/2"	2 1/2"	1 1/4"	5 1/4"	2 3/4"	1 1/4"	3/4"	1 3/8"	1/2"	3/4" φ	2'-0"	3"	
W 6x12		3/8" φ X 2 1/2" TORQUE = 450' ##	5"	2"	1 1/4"	2 3/4"	1 1/8"	3/4"	1/2"	1/4"	1 1/32"	4 1/2"	2 1/2"	1 1/4"	5 1/4"	2 3/4"	1 1/4"	3/4"	1 3/8"	1/2"	3/4" φ	2'-0"	3"	
W 6x15		3/8" φ X 2 1/2" TORQUE = 450' ##	5"	2"	1 1/4"	2 3/4"	1 1/8"	3/4"	1/2"	1/4"	1 1/32"	4 1/2"	2 1/2"	1 1/4"	5 1/4"	2 3/4"	1 1/4"	3/4"	1 3/8"	1/2"	3/4" φ	2'-0"	3"	
W 8x18		3/4" φ X 3 1/2" TORQUE = 750' ##	6"	2 1/4"	1 3/8"	3 1/2"	1 1/4"	1"	3/4"	5/16"	1 3/32"	5 3/8"	3"	1 1/2"	5 3/4"	2 3/4"	1 1/2"	7/8"	1 5/8"	3/4"	1/2" φ	3'-0"	2 1/2"	
W 8x21		3/4" φ X 3 1/2" TORQUE = 750' ##	6"	2 1/4"	1 3/8"	3 1/2"	1 1/4"	1"	3/4"	5/16"	1 3/32"	5 3/8"	3"	1 1/2"	5 3/4"	2 3/4"	1 1/2"	7/8"	1 5/8"	3/4"	1/2" φ	3'-0"	2 1/2"	
W 10x22		3/4" φ X 3 1/2" TORQUE = 750' ##	6"	2 1/4"	1 3/8"	3 1/2"	1 1/4"	1"	3/4"	5/16"	1 3/32"	5 3/8"	3"	1 1/2"	5 3/4"	2 3/4"	1 1/2"	7/8"	1 5/8"	3/4"	1/2" φ	3'-0"	2 1/2"	
W 10x26		3/4" φ X 3 1/2" TORQUE = 750' ##	6"	2 1/4"	1 3/8"	3 1/2"	1 1/4"	1"	3/4"	5/16"	1 3/32"	5 3/8"	3"	1 1/2"	5 3/4"	2 3/4"	1 1/2"	7/8"	1 5/8"	3/4"	1/2" φ	3'-0"	2 1/2"	
W 12x26		3/4" φ X 3 1/2" TORQUE = 750' ##	6"	2 1/4"	1 3/8"	3 1/2"	1 1/4"	1"	3/4"	5/16"	1 3/32"	5 3/8"	3"	1 1/2"	5 3/4"	2 3/4"	1 1/2"	7/8"	1 5/8"	3/4"	1/2" φ	3'-0"	2 1/2"	

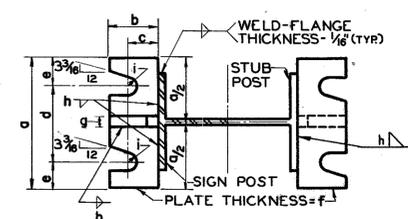
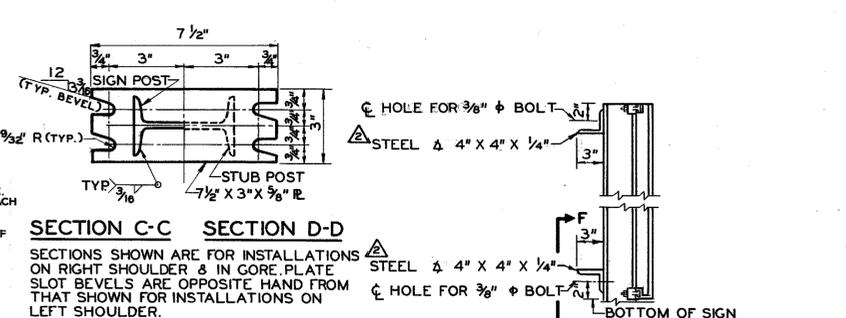
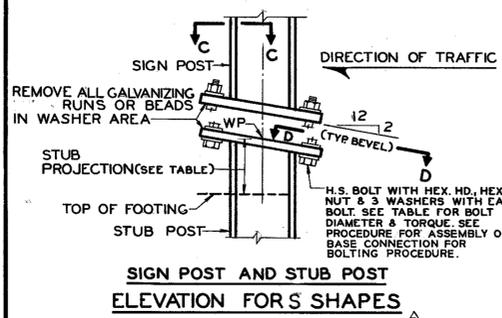
*FOR TYPE 3 FOOTINGS WITH LESS THAN 4'-6 1/2" EARTH COVER TO ROCK, BUILD FOOTINGS ACCORDING TO DETAIL "A". THE DIAMETER OF THE UPPER CONCRETE PORTION OF THE FOOTING WILL BE 3'-0". SHOULD 4'-6 1/2" OR MORE OF EARTH COVER EXIST BUT LESS THAN "D" SECURELY SOCKET PILE INTO ROCK STRATA 1'-0" ± PILE SHALL BE EXTENDED INTO CONCRETE 1'-6".

IN CASE THE PILE CAN NOT BE SECURELY SOCKETED INTO ROCK 1'-0" ±, THE SIGN MAY BE MOVED UP TO 50 FEET UP OR DOWN THE ROAD TO OBTAIN A BETTER FOUNDATION.

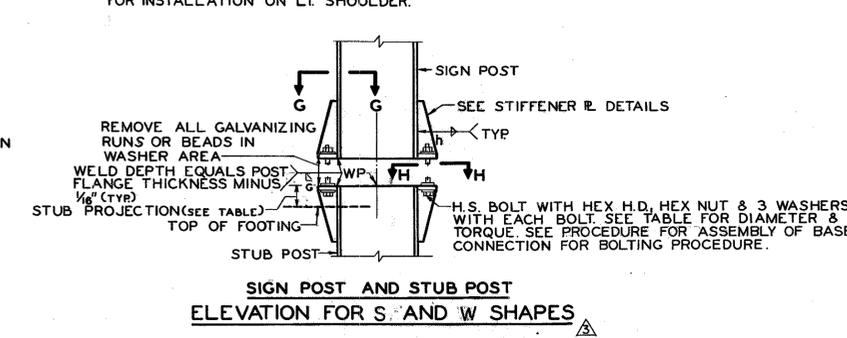
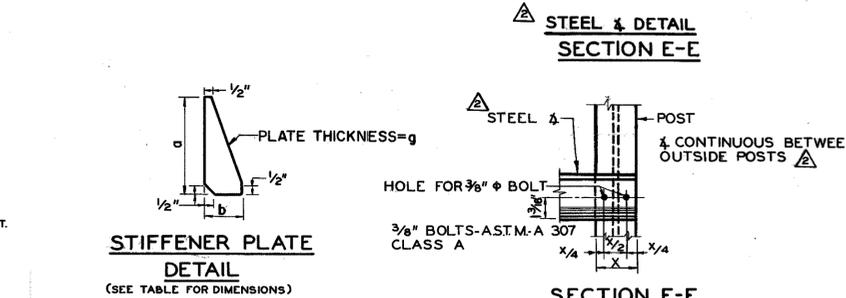
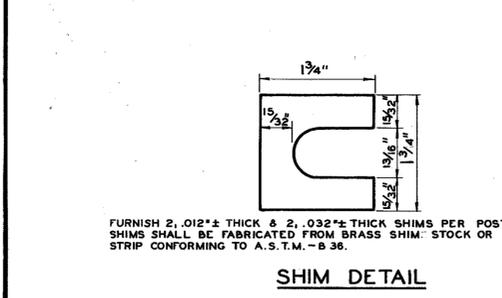
PROCEDURE FOR ASSEMBLY OF BASE CONNECTION

- ASSEMBLE POST TO STUB WITH BOLTS & WITH ONE FLAT WASHER ON EACH BOLT BETWEEN PLATES.
- SHIM AS REQUIRED TO PLUMB POST.
- TIGHTEN ALL BOLTS TO THE MAXIMUM POSSIBLE WITH A 12" TO 15" WRENCH TO BED WASHERS & SHIMS & TO CLEAN BOLT THREADS. THEN LOOSEN EACH BOLT IN TURN & RETIGHTEN IN A SYSTEMATIC ORDER TO THE PRESCRIBED TORQUE. (SEE TABLE)
- BURR THREADS AT JUNCTION WITH NUT USING A CENTER PUNCH TO PREVENT NUT LOOSENING.

- GENERAL NOTES**
- SPECIFICATIONS - GEORGIA STANDARD AND/OR SPECIAL PROVISIONS.
 - ALL CONCRETE SHALL BE CLASS "A".
 - ALL STRUCTURAL STEEL SHALL BE A.S.T.M. DESIGNATION A-36 & SHALL BE GALV AFTER FABRICATION IN ACCORDANCE WITH A.S.T.M. SPECIFICATION A-123 & A-153 (EXCEPT AS NOTED AT FUSE PLATES). ALL HOLES SHALL BE DRILLED & ALL CUTS SHALL PREFERABLY BE SAW CUTS. FLAME CUTTING WILL BE PERMITTED PROVIDED ALL EDGES ARE GROUND FLAT & SMOOTH. STEEL Δ'S SHALL BE A-36.
 - ALL HIGH STRENGTH BOLTS, NUTS, & WASHERS SHALL CONFORM TO A.S.T.M. A-325. TIGHTEN THE HIGH STRENGTH BOLTS IN THE BASE CONNECTION ONLY TO THE TORQUE SHOWN IN THE TABLE. DO NOT OVERTIGHTEN.
 - POSTS MUST BE PLUMB & LOCATED AS SPECIFIED.
 - THE FACE OF ALL FLANGES OF POSTS SHALL BE IN THE SAME PLANE.
 - SIGN FACES SHALL BE ORIENTED TO AVOID SPECULAR REFLECTION ORDINARILY BY A SLIGHT TURNING AWAY FROM THE ROADWAY OF APPROXIMATELY 3 DEGREES. CARE SHALL BE TAKEN TO KEEP THE ADJUSTMENT SMALL SO AS TO MAINTAIN ADEQUATE REFLECTIVE VALUES.
 - EXCAVATION - DURING EXCAVATION, SURROUNDING SOIL SHALL REMAIN UNDISTURBED. ANY BACKFILLING REQUIRED SHALL BE DONE IN ACCORDANCE WITH THE STANDARD SPECIFICATIONS.
 - FOR FIELD REPAIR OF DAMAGE TO SPELTER COATING DUE TO WELDING OR OTHER CAUSES, SEE THE STANDARD SPECIFICATIONS.
 - OTHER REQUIREMENTS - FOR GENERAL NOTES & CONTRACT REQUIREMENTS, SEE SPECIAL PLANS, SUPPLEMENTAL SPECS. & SPECIAL PROVISIONS.
 - PILES SHALL CONFORM TO THE STANDARD SPECIFICATIONS.
- ⊙ EXCEPT AS NOTED.



NOTE: SECTIONS SHOWN ARE FOR INSTALLATIONS ON RT SHOULDER & IN GORE. PLATE SLOT BEVELS ARE OPPOSITE HAND FROM THAT SHOWN FOR INSTALLATION ON LT SHOULDER.



DEPARTMENT OF TRANSPORTATION STATE OF GEORGIA			
STANDARD ERECTION AND FOUNDATION DETAILS FOR SPECIAL ROADSIDE SIGNS BREAKAWAY TYPE POSTS			
NO SCALE		JULY 1970	
DATE: 3-10-71 REVISIONS: 1. BAR DESIGNATION ADDED 10-7-77 2. CH. # BARS TO 3/8" & REV. NOTE 10-7-77 3. UPDATED BEAM SIZE 10-20-01	DESIGNED: HWC DRAWN: MGN TRACED: CCG CHECKED: HJL	SUBMITTED: <i>E.L. Chapman</i> BRIDGE ENGINEER	NUMBER 9054A
BY: H.W.C. H.W.C. R.M.U.	APPROVED: <i>J.O. Bacon</i> STATE HIGHWAY ENGINEER		