



EXTRUSION "A" OR "B" (TYPE USED TO MAKE UP COMPLETE SIGN IS OPTIONAL.)

NOTE: PARTS "D" & "E" ARE NOT SHOWN IN ELEVATION.

CENTER POSTS ARE REQUIRED FOR SIGNS OVER 18 FEET IN WIDTH.

- GENERAL NOTES:
- SPECIFICATIONS: GEORGIA STANDARD, CURRENT EDITION, AND SUPPLEMENTS THERETO.
  - BOLTED EXTRUDED PANELS SHALL BE HORIZONTAL AND THE PANEL FACES SHALL BE FLUSH WITHIN COMMERCIAL EXTRUSION TOLERANCES AFTER ERECTION OF THE SIGN IS COMPLETE.
  - POST CLIPS SHALL BE PLACED AS SHOWN IN SECTION B-B DETAIL.
  - ALUMINUM LOCK NUTS SHALL BE TORQUED TO A MINIMUM OF 20 FOOT POUNDS.
  - SURFACE PREPARATION AND FABRICATION OF PANELS TO BE IN ACCORDANCE WITH THE SPECIFICATIONS.
  - ALL SIGN PARTS AND ACCESSORIES TO BE MADE OF ALUMINUM ALLOY.
  - WHERE SIGNS ARE TO BE ASSEMBLED AND MOUNTED ONE ABOVE THE OTHER, A TWO INCH MINIMUM AIR SPACE BETWEEN SIGNS IS REQUIRED.
  - THE LOCATION OF THE BOLTS CONNECTING THE EXTRUDED PANELS SHALL BE OFFSET ON ADJACENT PANELS.

DEPARTMENT OF TRANSPORTATION		STATE OF GEORGIA	
STANDARD			
ASSEMBLY DETAILS ON ALUMINUM BOLTED EXTRUDED PANELS (FOR SPECIAL ROADSIDE SIGNS)			
NO SCALE			AUG., 1993
DES. 6-80	(SUBMITTED) <i>Roland Hessman</i>		NUMBER <b>9041</b>
W.S.D.	STATE ROAD & AIRPORT DESIGN ENGR.		
REV. & REPR. 7-93	(APPROVED) <i>Frank L. Dambity</i>		STATE HIGHWAY ENGINEER