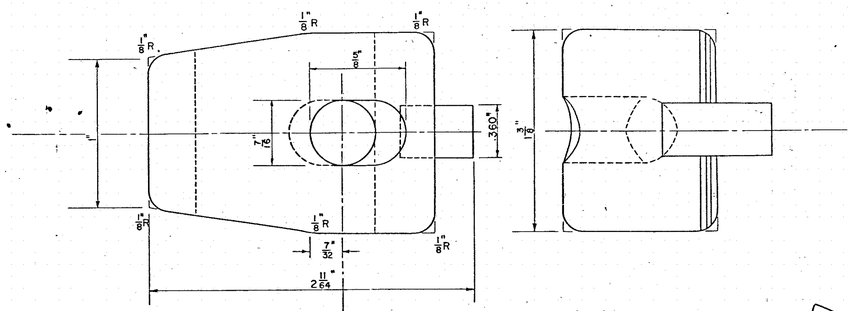
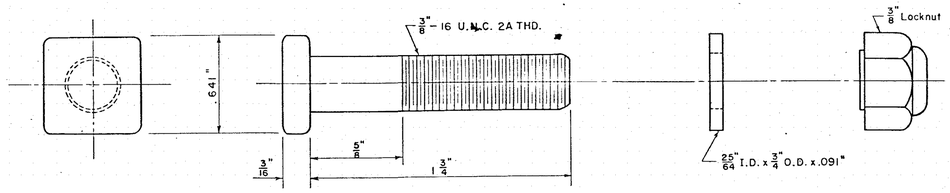
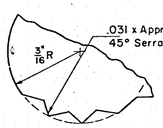
RELEASED FOR CONSTRUCTION 11/04/09

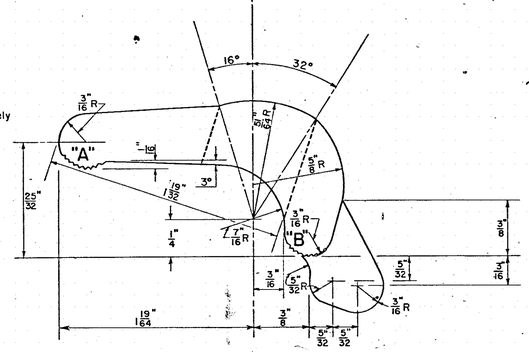




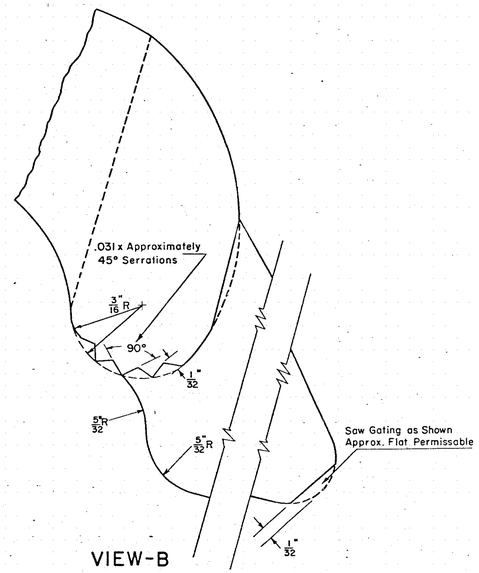
SPECIAL POST CLIP BOLT WITH FLAT WASHER & LOCKNUT
Part "E"



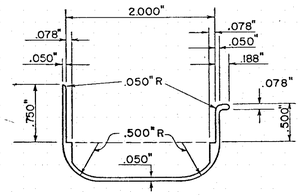
VIEW-A
Enlarged View of Serrations



POST CLIP
Part "D" (Cast)



VIEW-B
Enlarged View of Serrations



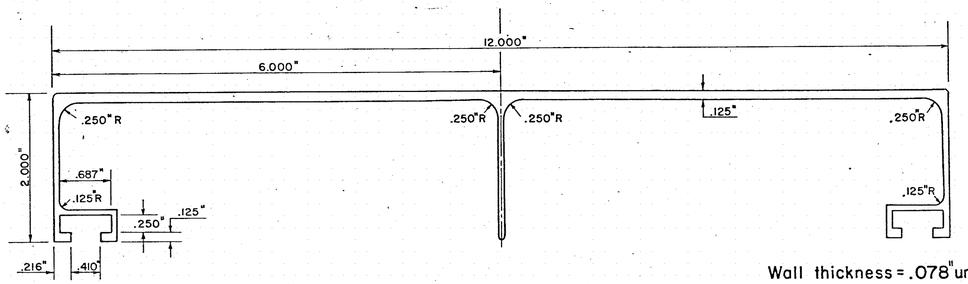
SIDE EDGE MOLDING
Extrusion "C"

GENERAL NOTES

1. Specifications: Georgia Standard and / or Special Provisions.

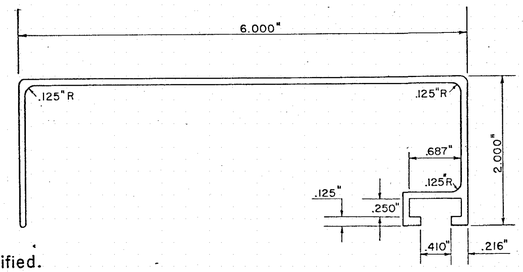
2. For assembly details on extrusions A, B, C, Parts D & E see Georgia Standard Number 9041.

3. Alternate assembly components of comparable acceptable design may be used upon the approval of the Highway Engineer.



12" PANEL - Extrusion "A"

Wall thickness = .078" unless otherwise specified.
All inside and outside corners = .031" radius unless otherwise specified.



6" PANEL - Extrusion "B"

REVISIONS	BY	DATE
added general note #2	R.K.C.	3-27-67
deleted ASTM designation & revised GEN. NOTES.	A.V.B.	9-27-66

STATE HIGHWAY DEPARTMENT OF GEORGIA
ENGINEERING DEPARTMENT

STANDARD

ALUMINUM BOLTED EXTRUDED PANELS
ASSEMBLY COMPONENTS DETAILS (FOR SPECIAL ROADSIDE SIGNS)

NO SCALE — JUNE, 1960

DESIGNED W.S.D.
DRAWN O.R.A.
TRACED G.C.R.
CHECKED C.E.B. W.C.L.

SUBMITTED John W. Williams Jr. STATE ROAD DESIGN ENGINEER
APPROVED W. Sheehan STATE HIGHWAY ENGINEER

NUMBER 9042