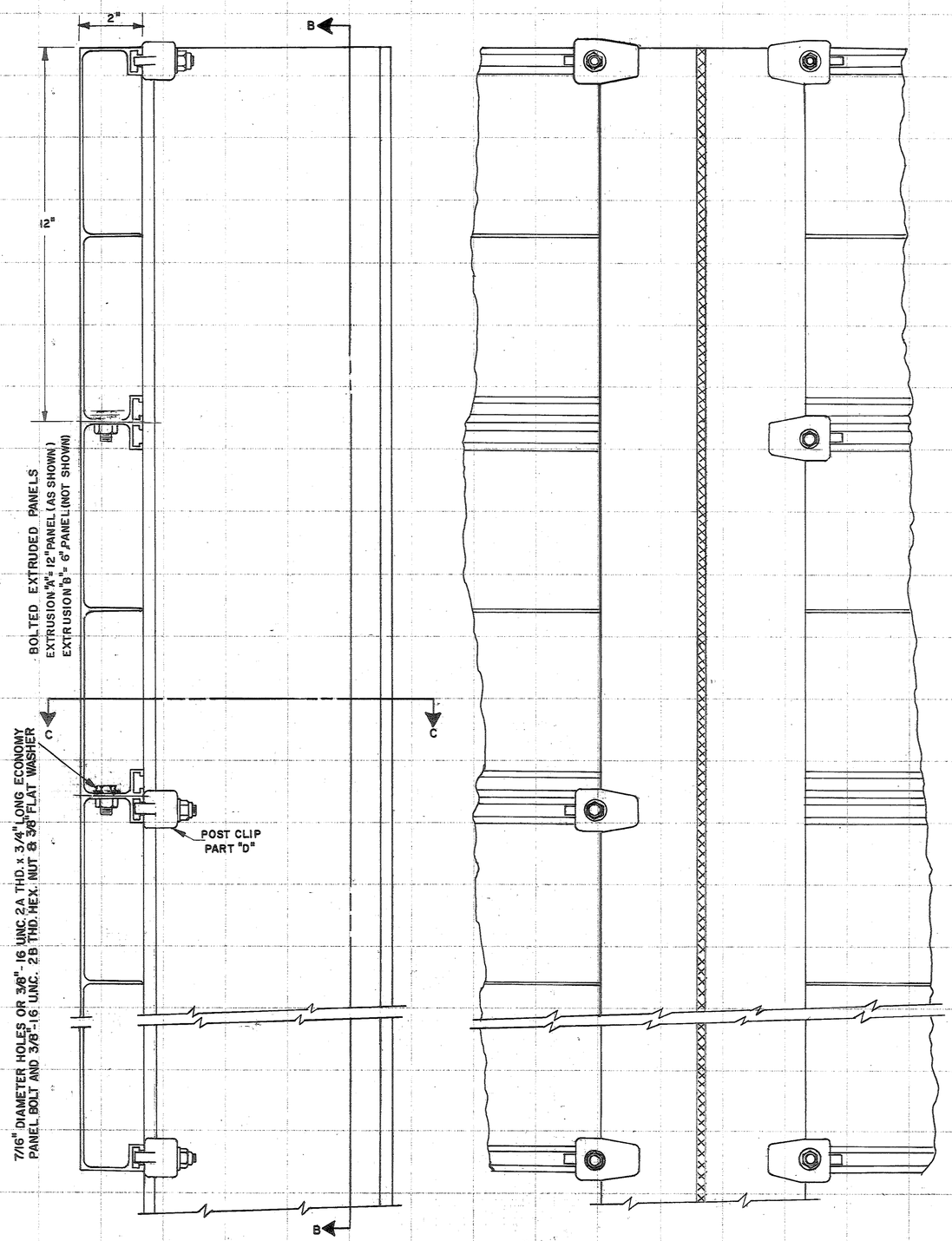
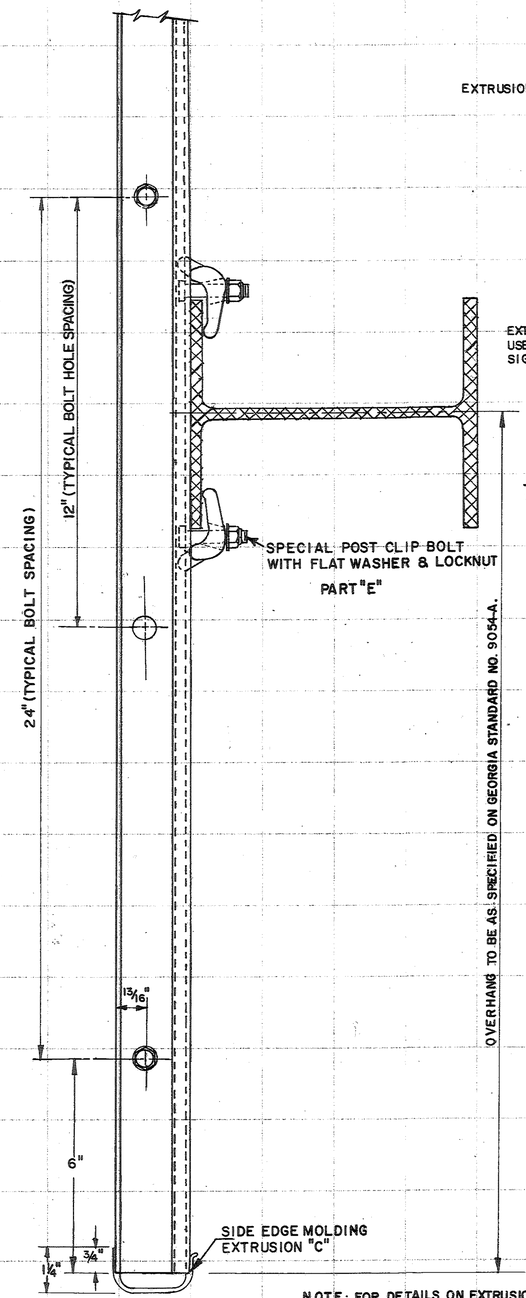
| STATE | PROJECT NUMBER | SHEET NO. | TOTAL SHEETS |
|---|---|---|---|
| GA. | | 431 | 584 |



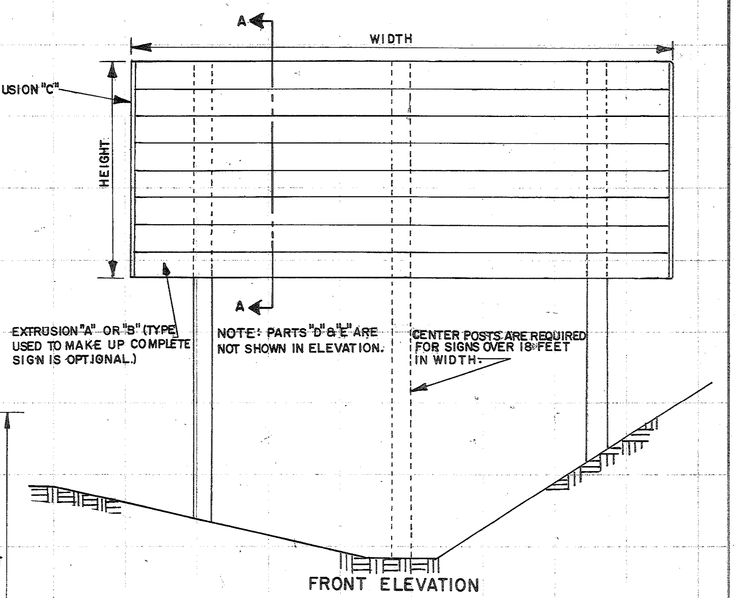

SECTION A-A

SECTION B-B




SECTION C-C

NOTE: FOR DETAILS ON EXTRUSIONS A, B, C, AND PARTS "D" & "E", REFER TO GA. STANDARD NO. 9042.




FRONT ELEVATION

FOR ERECTION AND FOUNDATION DETAILS ON SPECIAL ROADSIDE SIGNS, REFER TO GEORGIA STANDARDS 9054-A, 9054-B, AND 9054-C.

GENERAL NOTES:

1. SPECIFICATIONS: GEORGIA STANDARD, CURRENT EDITION, AND SUPPLEMENTS THERETO.
2. BOLTED EXTRUDED PANELS SHALL BE HORIZONTAL AND THE PANEL FACES SHALL BE FLUSH WITHIN COMMERCIAL EXTRUSION TOLERANCES AFTER ERECTION OF THE SIGN IS COMPLETE.
3. POST CLIPS SHALL BE PLACED AS SHOWN IN SECTION B-B DETAIL.
4. ALUMINUM LOCK NUTS SHALL BE TORQUED TO A MINIMUM OF 20 FOOT POUNDS.
5. SURFACE PREPARATION AND FABRICATION OF PANELS TO BE IN ACCORDANCE WITH THE SPECIFICATIONS.
6. ALL SIGN PARTS AND ACCESSORIES TO BE MADE OF ALUMINUM ALLOY.
7. WHERE SIGNS ARE TO BE ASSEMBLED AND MOUNTED ONE ABOVE THE OTHER, A TWO INCH MINIMUM AIR SPACE BETWEEN SIGNS IS REQUIRED.
8. THE LOCATION OF THE BOLTS CONNECTING THE EXTRUDED PANELS SHALL BE OFFSET ON ADJACENT PANELS.

DEPARTMENT OF TRANSPORTATION
STATE OF GEORGIA

STANDARD

ASSEMBLY DETAILS ON ALUMINUM BOLTED EXTRUDED PANELS (FOR SPECIAL ROADSIDE SIGNS)

NO SCALE — AUG., 1993

DATE / REVISION / BY

DES. 6-60 W.S.D.
REV. & REDR. 7-93

(SUBMITTED) Roland Hemmes
STATE ROAD & AIRPORT DESIGN ENGR.
(APPROVED) Frank L. Danielly
STATE HIGHWAY ENGINEER

NUMBER 9041

FORM EF00003