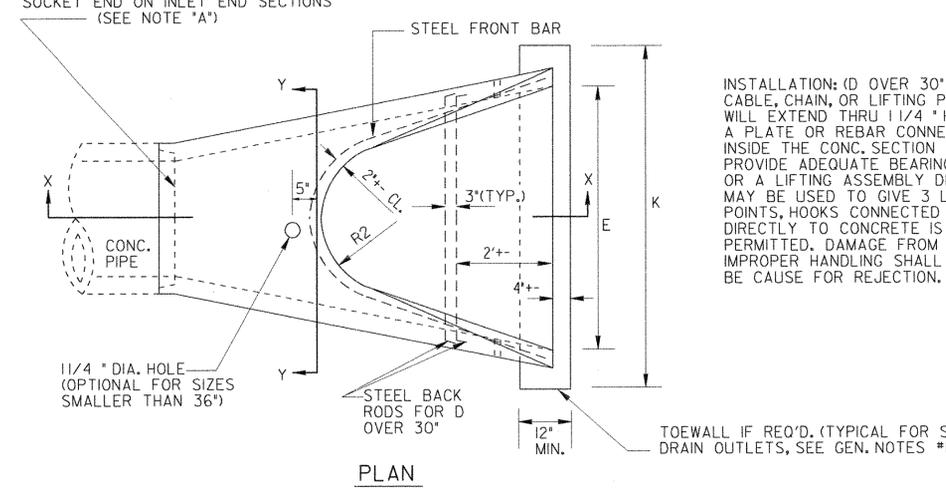
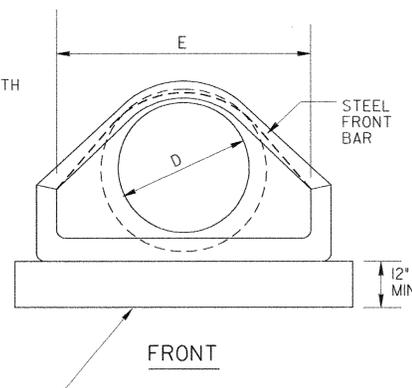


END SECTION TO PIPE JOINT SHOWN AS TYPICAL:
HUB END ON OUTLET END SECTIONS;
SOCKET END ON INLET END SECTIONS
(SEE NOTE "A")

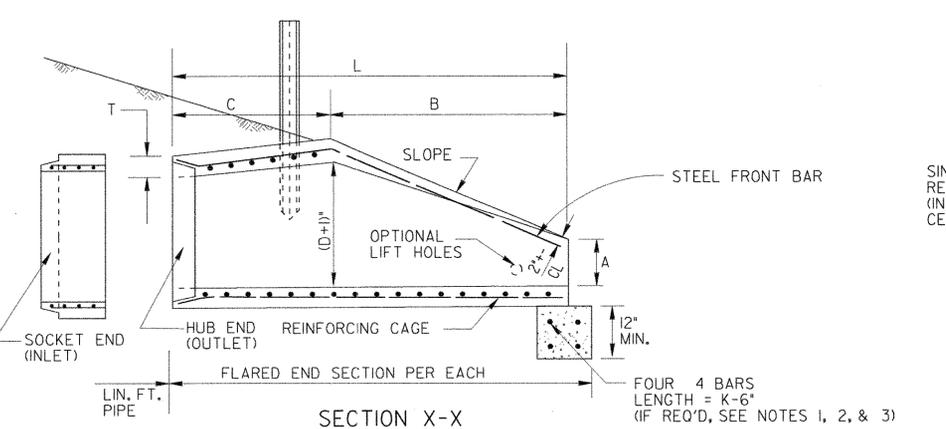
CONCRETE FLARED END SECTION



INSTALLATION: (D OVER 30")
CABLE, CHAIN, OR LIFTING PIN
WILL EXTEND THRU 1/4" HOLE WITH
A PLATE OR REBAR CONNECTED
INSIDE THE CONC. SECTION TO
PROVIDE ADEQUATE BEARING AREA
OR A LIFTING ASSEMBLY DEVICE
MAY BE USED TO GIVE 3 LIFT
POINTS, HOOKS CONNECTED
DIRECTLY TO CONCRETE IS NOT
PERMITTED. DAMAGE FROM
IMPROPER HANDLING SHALL
BE CAUSE FOR REJECTION.



NOTE: DO NOT CUT CONCRETE PIPE. USE FULL LENGTH SECTIONS ONLY.
WARP SLOPE TO CONFORM WITH PIPE LENGTH AND END SECTION.



REINFORCING CAGE:
(1) WIRE FABRIC HAVING EQUAL STEEL AREA AS INNER CAGE FOR CLASS II PIPE, AASHTO M-170.
(2) ALTERNATE: 3 BARS SPACED 12" LONGITUDINALLY WITH 2 BARS TRANSVERSELY AT 6" O.C.
MAX. SPACING, SPOT WELDED OR TIED TO FORM CAGE. (BACK RODS MAY BE OMITTED.)

NOTE "A":
CONTRACTOR WILL INFORM PRODUCER IF CONCRETE FLARED END SECTION IS FOR
INLET OR FOR OUTLET END. SOCKET (TONGUE OR SPIGOT) END IS REQUIRED FOR INLETS.
HUB (GROOVE OR BELL) END IS REQUIRED FOR OUTLETS. SOCKET TO SOCKET OR HUB TO
HUB JOINT WILL NOT BE ACCEPTED UNLESS A REINFORCED CONCRETE COLLAR IS
BUILT AROUND THE JOINT WITH NO PAYMENT BEING MADE FOR THE COLLAR.
FLARED END SECTIONS SHALL BE JOINTED TO PIPE WITH ALL SPACE IN THE JOINT FILLED WITH EITHER BITUMINOUS
PLASTIC CEMENT OR PREFORMED PLASTIC GASKET (SEC. 848).

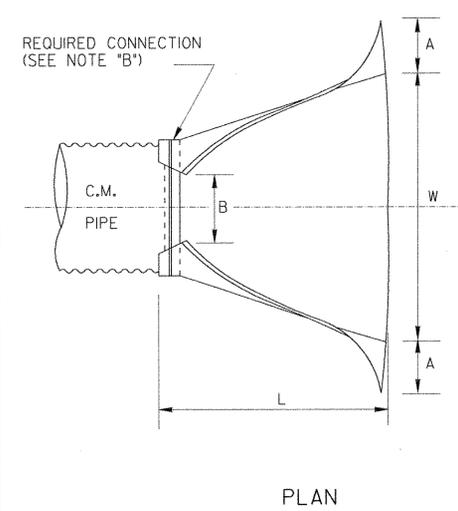
WALL THICKNESS (T) IS SHOWN AS NOMINAL AND MAY BE INCREASED AT PRODUCER'S OPTION FOR DESIRED JOINT
DESIGN OR TO ALLOW A FLAT OUTSIDE BOTTOM ON THE FLARE, WITH INSIDE DIMENSIONS OF FLARE RETAINED AS SHOWN.
T = PIPE WALL THICKNESS (0.0833D + 1" TYPICAL)

DIMENSIONS AND REINFORCING FOR CONCRETE FLARED END SECTIONS (+/- 1" TOLERANCE)											OUTLET TOEWALL (IF REQ'D)		
PIPE DIA	FRONT BAR	BACK RODS	SLOPE +/-	A	B	C	L	E	P	R1	R2	K= E + 2'	CU. YDS. CONC.
12"	1-#3 x 5' 4"	NOT REQ'D.	2.2:1	4'	2'0"	4' 1"	6' 1"	2'0"	1'8"	10"	9"	4'-0"	.148
15"	1-#3 x 6' 0"	NOT REQ'D.	2.2:1	6'	2'3"	3'10"	6' 1"	2'6"	2'0"	1'0"	11"	4'-6"	.167
18"	1-#3 x 7' 2"	NOT REQ'D.	2.2:1	9'	2'3"	3'10"	6' 1"	3'0"	2'5"	1'4"	1'0"	5'-0"	.185
24"	1-#3 x 9' 10"	NOT REQ'D.	2.4:1	10'	3'8"	2' 6"	6' 2"	4'0"	2'9"	1'5"	1'2"	6'-0"	.222
30"	1-#4 x 11' 8"	NOT REQ'D.	2.4:1	12'	4'6"	1' 8"	6' 2"	5'0"	3'1"	1'6"	1'3"	7'-0"	.259
36"	1-#4 x 13' 10"	2-#4 x 6'3"	2.4:1	15'	5'3"	2' 11"	8' 2"	6'0"	4'0"	2'0"	1'8"	8'-0"	.296
42"	1-#4 x 13' 10"	2-#4 x 7'4"	2.4:1	21'	5'3"	2' 11"	8' 2"	6'6"	4'6"	2'4"	1'10"	8'-6"	.315

NOTE: SPECIFIED REINFORCING IS MINIMAL AND MAY BE INCREASED AT PRODUCER'S OPTION TO
AID CASTING & HANDLING. ALTERNATE REINFORCEMENT PERMITTED IF APPROVED.

* NOTE: "C" AND "L" DIMENSION MAY BE MEASURED TO EITHER END OF JOINT
CONNECTION AT PIPE.

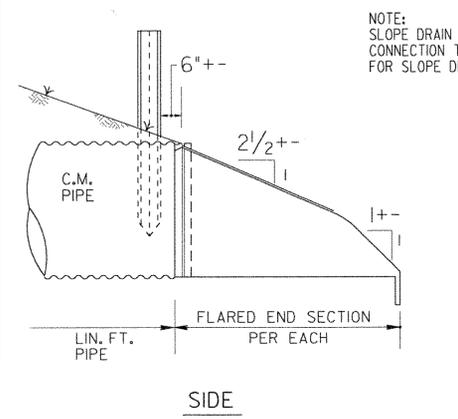
METAL FLARED END SECTION
(USE ONLY WITH COR. METAL PIPE)



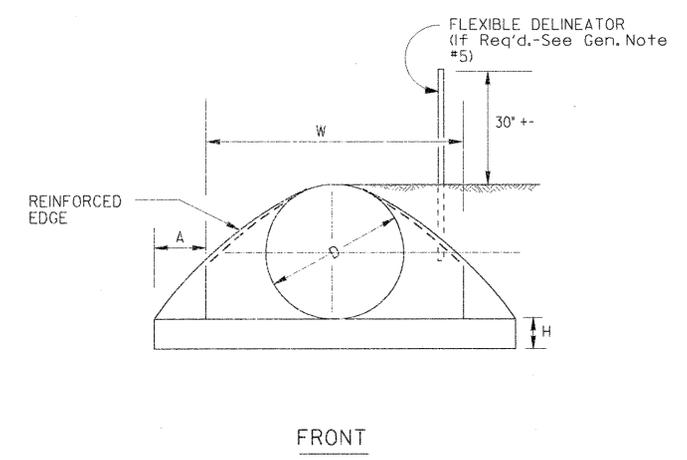
NOTE: GALVANIZED STEEL FLARED END SECTIONS ARE TO BE USED
ONLY WITH CORRUGATED STEEL PIPE AND ALUMINUM FLARED
END SECTIONS ARE TO BE USED ONLY WITH CORRUGATED
ALUMINUM PIPE UNLESS OTHERWISE APPROVED BY D.O.T.
OFFICE OF MATERIALS AND TESTS.

PIPE SIZE "D"	THICKNESS		A= 0.4D +/- 1"	B=0.5 D +/- 1"	H=0.25D +/- 1" (MIN. 6")	L=1.67D +/- 1/2"	W=2.0D +/- 2"
	GALV. STEEL	ALUM.					
12"	.064"	.060"	5'	6'	6'	1'8"	2'0"
15"	.064"	.060"	6'	7'	6'	2'3"	2'6"
18"	.064"	.060"	7'	9'	6'	2'6"	3'0"
24"	.064"	.060"	9'	1'0"	6'	3'4"	4'0"
30"	.079"	.105"	1'0"	1'3"	7'	4'2"	5'0"
36"	.079"	.105"	1'2"	1'6"	9'	5'0"	6'0"
42"	.109"	.164"	1'5"	1'9"	10'	5'10"	7'0"

NOTE: WHERE METAL FLARED END SECTIONS ARE USED WITH MULTIPLE PIPE LINES, THE STANDARD SPACING
BETWEEN PIPES (S=D OR 3 FT.) MAY HAVE TO BE INCREASED (S=L.75 D TYPICAL), TO PREVENT OVER-
LAP OF END SECTION WINGTIPS. SEE ALSO STD. 1030D.



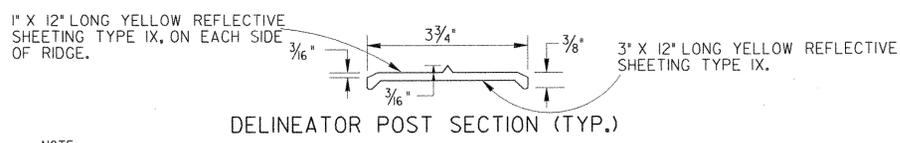
NOTE: SLOPE DRAIN PIPES WILL REQUIRE AN ELBOW FOR
CONNECTION TO THE FLARED END SECTION. PAYMENT
FOR SLOPE DRAIN PIPE WILL INCLUDE THIS ELBOW.



SPECIAL NOTE:
FLARED END SECTIONS ARE NORMALLY LIMITED TO
USE OUTSIDE THE CLEAR ZONE OR BEHIND BARRIER AND
WHERE HYDRAULICS PERMIT. SEE OTHER STANDARDS OR
DETAILS FOR TAPERED HEADWALLS, SAFETY SLOPE END
SECTIONS OR OTHER PIPE END STRUCTURES.

GENERAL NOTES :

- TOEWALLS ARE REQ'D. FOR OUTLETS OF CONC. STORM DRAINS, EXCEPT WHERE DITCH PAVING OR OTHER EROSION PROTECTION IS PROVIDED OR WHERE THE OUTLET VELOCITY IS LESS THAN 8 FT/SEC. TOEWALLS ARE NOT REQUIRED FOR SIDE DRAINS, SLOPE DRAINS OR INLETS OF STORM DRAINS THIS CRITERIA MAY BE VARIED WHERE SPECIFIED BY THE DESIGNER OR THE ENGINEER.
- TOEWALLS WILL BE PAID FOR AS CU. YDS. OF CLASS "A" OR "B" CONCRETE. CONTRACTOR MAY ELECT TO CONSTRUCT TOE WALL WITH SAND CEMENT BAG RIPRAP OR STONE RIPRAP TO SAME MINIMUM DIMENSIONS WITH NO ADDITIONAL PAYMENT.
- PRECAST TOEWALLS SHALL BE CL. "A" CONCRETE; CAST-IN-PLACE TOEWALLS MAY BE CL. "A" OR "B" CONCRETE AND MAY BE TRENCH FORMED. WHERE PLANS ITEMIZE ONE CLASS OF CONCRETE AND CONTRACTOR ELECTS TO USE OTHER CLASS, NO ADDITIONAL PAYMENT IS MADE. NO PAYMENT IS MADE FOR STEEL IN TOEWALL.
- CENTERLINE OF FLARED END SECTION WILL ALIGN WITH CENTERLINE OF PIPE, IF PIPE IS SKEWED, THE EMBANKMENT SLOPE WILL BE WARPED TO CONFORM WITH END SECTION.
- FLEXIBLE DELINEATORS SHALL BE REQUIRED AT CROSS DRAIN FLARED END SECTIONS, BOTH INLET AND OUTLET. PAYMENT FOR FLARED END SECTION WILL INCLUDE DELINEATORS, SEE DETAIL AND NOTES BELOW. DELINEATORS NOT REQ'D. FOR SIDE DRAIN, SLOPE DRAIN, OR LONG PIPE.



NOTE:
DELINEATOR POST SHALL CONFORM TO SEC. 911 FOR FLEXIBLE DELINEATOR POST EXCEPT REFLECTIVE SHEETING IS NOT REQUIRED
AND LENGTH IS 4'-6" FROM TOP TO BOTTOM POINT. ALTERNATES PERMITTED IF APPROVED BY D.O.T. LABORATORY.
SPECIAL NOTE :
PIPE SIZES (D) ARE "NOMINAL-MINIMUM" INSIDE DIAMETERS IN ACCORDANCE WITH GEORGIA
STANDARD FOR PIPE CULVERTS. "D" DIMENSION FOR FLARED END SECTION SHALL EQUAL THE
"D" DIMENSION FOR CONNECTING PIPE CULVERT.

NOTE "B":
THE CONNECTION BETWEEN METAL FLARED END SECTION AND C.M. PIPE WILL BE ONE OF THE
FOLLOWING:

- A STRAP BAND OR THREADED ROD PROVIDED BY THE MANUFACTURER WILL LOCK END SECTION ONTO PIPE. A CORRUGATION AT THE PIPE AND WILL BE NON-SPIRALED (PERPENDICULAR TO CL OF PIPE)
- A DIMPLE BAND COLLAR WILL BE SHOP BOLTED TO END SECTION. PIPE WILL BE INSERTED INTO BAND COLLAR TO MEET THE END SECTION.
- A STUB PIPE WILL BE RIVETED TO THE END SECTION AND THE MAIN PIPE CONNECTED TO THE STUB WITH A NORMAL CONNECTING BAND.
- OTHER TYPE CONNECTION IF RECOMMENDED BY MANUFACTURER AND APPROVED BY THE D.O.T.

6-9-06 DATE		DEPARTMENT OF TRANSPORTATION STATE OF GEORGIA	
REV. REFLECTIVE SHEETING REVISION		STANDARD FLARED END SECTIONS FOR PIPES	
NO SCALE		REV. & REDR. SEPT., 1999	
GLO BY	DES. (SUBMITTED) <i>[Signature]</i> REV. STATE ROAD & AIRPORT DESIGN ENGINEER RETR. (APPROVED) <i>[Signature]</i> CHK. CHIEF ENGINEER	NUMBER 1120	