TABLE NO. 1 ROUND PIPE - CONCRETE - CORRUGATED STEEL - CORRUGATED ALUMINUM

MINIMUM CLASS OF CONCRETE OR MINIMUM THICKNESS OF STEEL AND ALUMINUM

PIPE DIAMETER (INCHES)	TYPE	MINIMUM COVER (INCHES)	HEIGHT OF FILL IN FEET ABOVE TOP OF PIPE												PIPE DIAMETER (INCHES)
			1 - 10	10 - 15	15 - 20	20 - 25	25 - 30	30 - 35	35 - 40	40 - 50	50 - 60	60 - 70	70 - 80	80 - 90	
12	CONCRETE	12	III	III	IV	V	V	V	V	V	V	V	V		12
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	
	ALUM 1	12	.060	.060	.060	.060	.075	.075	.075	.075	.075	.075	.075	.075	
15	CONCRETE	12	III	III	IV	V	V	V	V	V	V	V	V		15
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	
	ALUM 1	12	.060	.060	.060	.060	.075	.075	.075	.075	.075	.075	.075	.105	
18	CONCRETE	12	III	III	IV	V	V	V	V	V	V	V	V		18
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	
	ALUM 1	12	.060	.060	.060	.060	.075	.075	.075	.075	.105	.105	.105	.105	
24	CONCRETE	12	III	III	IV	V	V	V	V	V	V	V	V		24
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.064	.064	.064	.079	.079	
	ALUM 1	12	.060	.060	.060	.075	.075	.075	.075	.105	.105	.105	.105		
30	CONCRETE	12	III	III	IV	V	V	V	V	V	V	V	V		30
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.064	.079	.079	.109	.109	
	ALUM 1	12	.075	.075	.075	.075	.075	.105	.105	.105	.135	.135			
36	CONCRETE	12	III	III	IV	V	V	V	V	V	V	V	V		36
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.079	.079	.109	.109	.138	
	STEEL 2	12	.064	.064	.064	.064	.064	.064	.064	.064	.079	.079	.109	.109	
	ALUM 1	12	.075	.105	.105	.105	.105	.105	.135	.135	.135	.135			
	ALUM 2	12	.060	.060	.060	.060	.075	.075	.105	.105	.105	.135			
42	CONCRETE	12	III	III	IV	V	V	V	V	V	V	V	V		42
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.064	.079	.109	.109	.138	.138	
	STEEL 2	12	.064	.064	.064	.064	.064	.064	.064	.079	.109	.109	.109	.138	
	ALUM 1	12	.105	.105	.135	.135	.164	.164							
	ALUM 2	12	.060	.060	.060	.075	.075	.105	.105	.105	.135	.135			
48	CONCRETE	12	III	III	IV	V	V	V	V	V	V	V	V		48
	STEEL 1	12	.064	.064	.064	.064	.064	.064	.079	.109	.109	.138	.138	.168	
	STEEL 2	12	.064	.064	.064	.064	.064	.064	.064	.079	.109	.109	.138	.138	
	ALUM 1	12	.105	.105	.135	.164	.164	.164							
	ALUM 2	12	.060	.060	.060	.075	.075	.105	.105	.135	.135	.164	.164		
54	CONCRETE	12	III	III	IV	V	V	V	V	V	V	V	V		54
	STEEL 1	12	.079	.079	.079	.079	.079	.079	.079	.109	.138	.138	.168		
	STEEL 2	12	.064	.064	.064	.064	.064	.064	.079	.109	.109	.138	.138	.168	
	ALUM 1	15	.105	.105	.135	.164	.164	.164							
	ALUM 2	15	.060	.060	.060	.075	.075	.105	.135	.135	.164	.164			
60	CONCRETE	12	III	III	IV	V	V	V	V	V	V	V	V		60
	STEEL 1	12	.109	.109	.109	.109	.109	.109	.109	.109	.138	.168			
	STEEL 2	12	.064	.064	.064	.064	.064	.079	.079	.109	.138	.138	.168	.168	
	ALUM 1	15	.135	.135	.164	.164	.164	.164							
	ALUM 2	15	.060	.060	.075	.105	.105	.135	.135	.164	.164				
66	CONCRETE	12	III	III	IV	V	V	V	V	V	V	V			66
	STEEL 1	12	.138	.138	.138	.138	.138	.138	.138	.138	.168	.168			
	STEEL 2	12	.064	.064	.064	.064	.064	.079	.109	.109	.138	.168	.168		
	ALUM 1	18	.164	.164	.164	.164	.164								
	ALUM 2	18	.075	.075	.105	.105	.135	.135	.164	.164					
72	CONCRETE	12	III	III	IV	V	V	V	V	V	V	V			72
	STEEL 1	12	.138	.138	.138	.138	.138	.138	.138	.138	.168				
	STEEL 2	12	.064	.064	.064	.064	.079	.109	.109	.138	.138	.168			
	ALUM 1	18	.164	.164	.164	.164	.164								
	ALUM 2	18	.075	.075	.105	.105	.135	.164	.164	.164					
78	CONCRETE	12	III	III	IV	V	V	V	V	V	V				78
	STEEL 1	15	.168	.168	.168	.168	.168	.168	.168	.168					
	STEEL 2	15	.064	.064	.064	.064	.079	.109	.109	.138	.168	.168			
	ALUM 2	21	.075	.075	.105	.105	.135	.164	.164						
84	CONCRETE	12	III	III	IV	V	V	V	V	V	V				84
	STEEL 1	15	.168	.168	.168	.168	.168	.168	.168	.168					
	STEEL 2	15	.064	.064	.064	.079	.079	.109	.109	.138	.168				
	ALUM 2	21	.105	.105	.105	.135	.135	.164	.164						
90	CONCRETE	12	III	III											90
	STEEL 2	18	.064	.064	.064	.079	.109	.109	.138	.138	.168				
	ALUM 2	24	.105	.105	.135	.135	.164								
96	CONCRETE	12	III	III											96
	STEEL 2	18	.079	.079	.079	.079	.109	.109	.138	.168					
	ALUM 2	24	.105	.105	.135	.135	.164								
102	CONCRETE	12	III	III											102
	STEEL 2	24	.079	.079	.079	.109	.109	.138	.138	.168					
	ALUM 2	24	.135	.164	.164										
108	CONCRETE	12	III	III											108
	STEEL 2	24	.109	.109	.109	.109	.109	.138	.138	.168					
	ALUM 2	24	.135	.164											
114	CONCRETE														114
	STEEL 2	24	.109	.109	.109	.109	.109	.138	.168						
	ALUM 2	24	.164	.164											
120	CONCRETE														120
	STEEL 2	24	.109	.109	.109	.109	.138	.138	.168						
	ALUM 2	24	.164	.164											

IMPERFECT BACKFILL IS NOT REQUIRED FOR CONDTIONS SHOWN ON THE LEFT SIDE OF THE HEAVY LINE. USE NORMAL BACKFILL.

FOR CONDITIONS TO THE RIGHT OF THE HEAVY LINE, CLASS V CONCRETE PIPE REQUIRES IMPERFECT BACKFILL ACCORDING TO DETAIL "A" OR "B" ON SHEET 1 OF 3.

TABLE NO.3-(INFORMATION ONLY)		
	COR. METAL THICKNESS	EQUIVALENT GAGE
STEEL	.064	16
	0.079	14
	0.109	12
	0.138	10
	0.168	8
ALUMINUM	0.060	16
	0.075	14
	0.105	12
	0.135	10
	0.164	8

STEEL 1 OR ALUM 1 DENOTES CORRUGATION PROFILE 2 2/3" X 1/2"

STEEL 2 OR ALUM 2 DENOTES CORRUGATION PROFILE 3" X 1" (OR 5" X 1" FOR STEEL PIPE ONLY)

ALL STEEL AND ALUMINUM PIPE SHALL BE LOCK-SEAM OR WELDED-SEAM (HELICAL) CONSTRUCTION.

MINIMUM COVER VALUES APPLY TO HS-20 LIVE LOAD. MINIMUM COVER NEEDED FOR CONSTRUCTION VEHICLES MAY BE GREATER AND IS THE RESPONSIBILITY OF THE CONTRACTOR.

TRENCH CONSTRUCTION IS REQUIRED FOR CONDITIONS ON BOTH SIDES OF HEAVY LINE. SEE SHEET 1 OF 3.

FOR CONDITIONS TO RIGHT OF HEAVY LINE, CONCRETE PIPE REQUIRES IMPERFECT BACKFILL ACCORDING TO SPECIFICATIONS AND THIS STANDARD.

TABLE VALUES FOR ALUMINUM CORRUGATED PIPE (OR ALUMINUM SPIRAL RIB PIPE) ARE COMPUTED BASED UPON ALCLAD ALLOY 3004-H34 HAVING MINIMUM YIELD STRENGTH, fy=24,000 PSI. IF ALUMINUM PIPE IS OTHERWISE FURNISHED AS 3004-H32 (fy=20,000 PSI), THE TABLE NO. 1 ALLOWABLE FILL HEIGHTS SHALL BE ADJUSTED AS FOLLOWS:

A. ALL MINIMUM COVER VALUES SHALL BE INCREASED BY 15 PERCENT. (EXAMPLE: 12 INCHES BECOMES 13.8 INCHES)
B. ALL HEIGHT OF FILL VALUES SHALL BE DECREASED BY 15 PERCENT. (EXAMPLE: 35-40 FEET BECOMES 29.7-34.0 FEET)

BY	REVISION	DATE
	GEN. REV. NOTES	9-26-01
GJP	ADDED SEAM CONST. NOTE	3-9-99

NO SCALE

DEPARTMENT OF TRANSPORTATION
STATE OF GEORGIA

STANDARD
CONCRETE & METAL PIPE CULVERTS
SHEET 2 OF 3
(FILL HEIGHTS FOR CONCRETE & CORRUGATED METAL PIPE)

OCTOBER 21, 1998

DES: ___ DRW. ___ TRA. ___ CHK. ___

(SUBMITTED) STATE ADMIN. OF ENGR. SUP.
(APPROVED) CHIEF ENGINEER

NUMBER 1030D

STATE	PROJECT NUMBER	SHEET NO.	TOTAL SHEETS
GA.		480	638