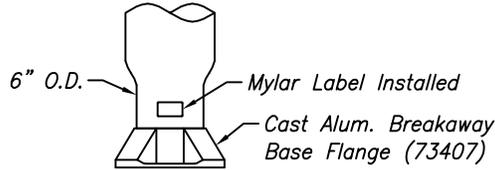
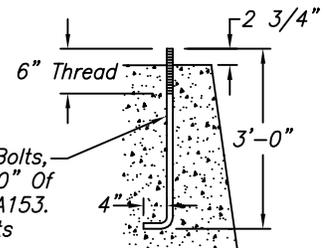
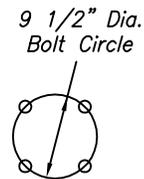
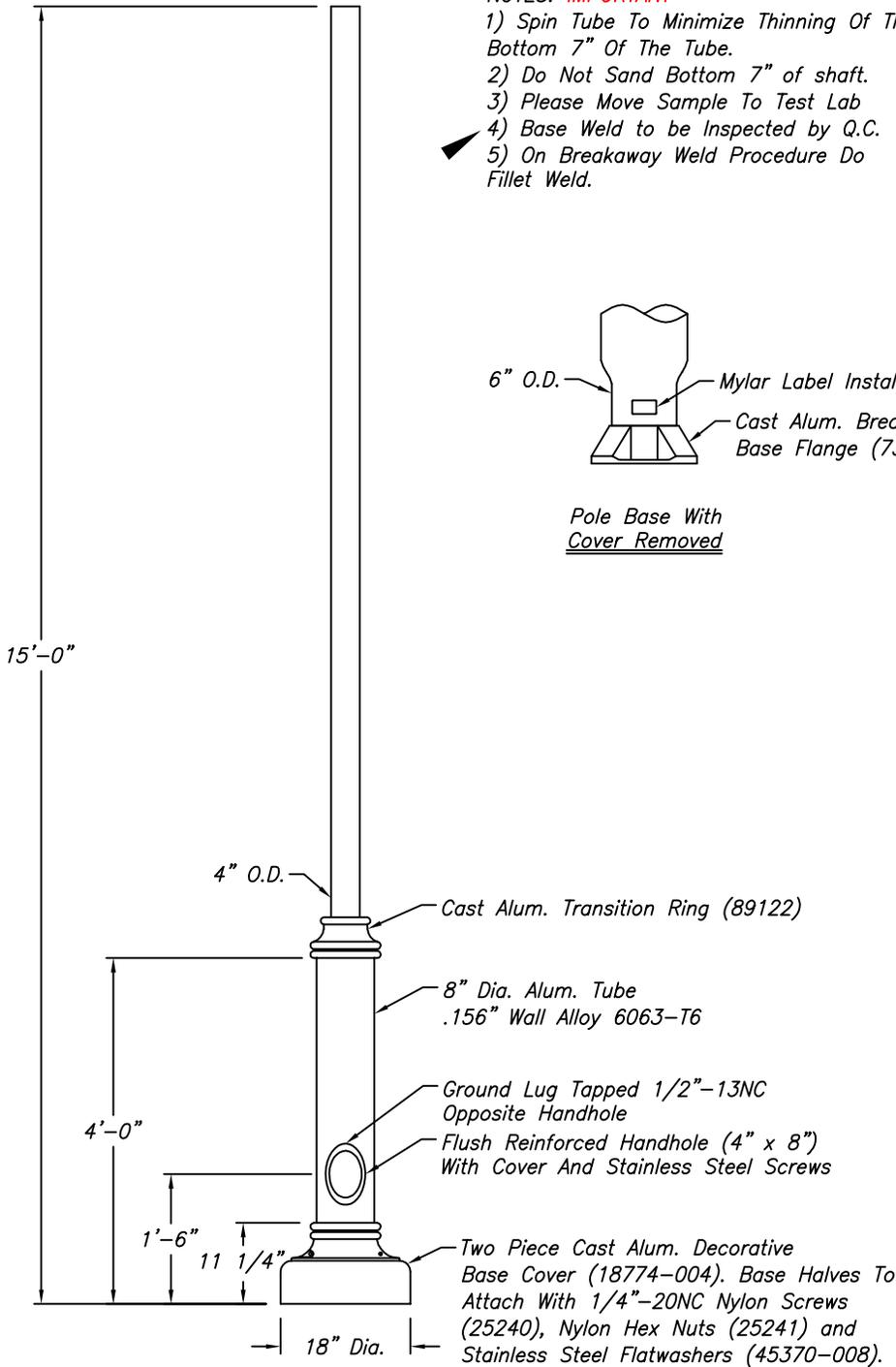


NOTES: IMPORTANT

- 1) Spin Tube To Minimize Thinning Of The Wall Over The Bottom 7" Of The Tube.
- 2) Do Not Sand Bottom 7" of shaft.
- 3) Please Move Sample To Test Lab When Complete.
- 4) Base Weld to be Inspected by Q.C. 1st and 5th piece
- 5) On Breakaway Weld Procedure Do Not Exceed 1/4" Fillet Weld.



Pole Base With Cover Removed



- (4) 1"-8NC Galv. Stl. Anchor Bolts, AASHTO M314-90 Grade 55, 10" Of Threaded End Galv. Per ASTM A153.
- (4) 1"-8NC Galv. Stl. Hex. Nuts
- (4) 1" Galv. Stl. Lockwashers
- (4) 1" Galv. Stl. Flatwashers

Ref: SKTB013008A

WARNING: DO NOT INSTALL LIGHTING POLES WITHOUT LUMINAIRES

B16859

NO.	REVISIONS	DATE
1	Was 8" Dia. At Base (TNB)	5/09
2	Was .188" Wall & Added Note (TNB)	9/09
3	Notes Block from Sample 482 added (GDM)	2/10
4	Was 88849-004 Cover & 3/8" Tap Gnd (PRS)	10/10
5	Base Hardware Was SS (TNB)	1/11

hapco
Abingdon, Va.

TITLE 15' DECORATIVE LIGHTING POLE	
CUSTOMER Roswell Road	
SCALE 16	DATE 05/20/2009
BY TNB	DWG. NO.
CHK'D	B16859